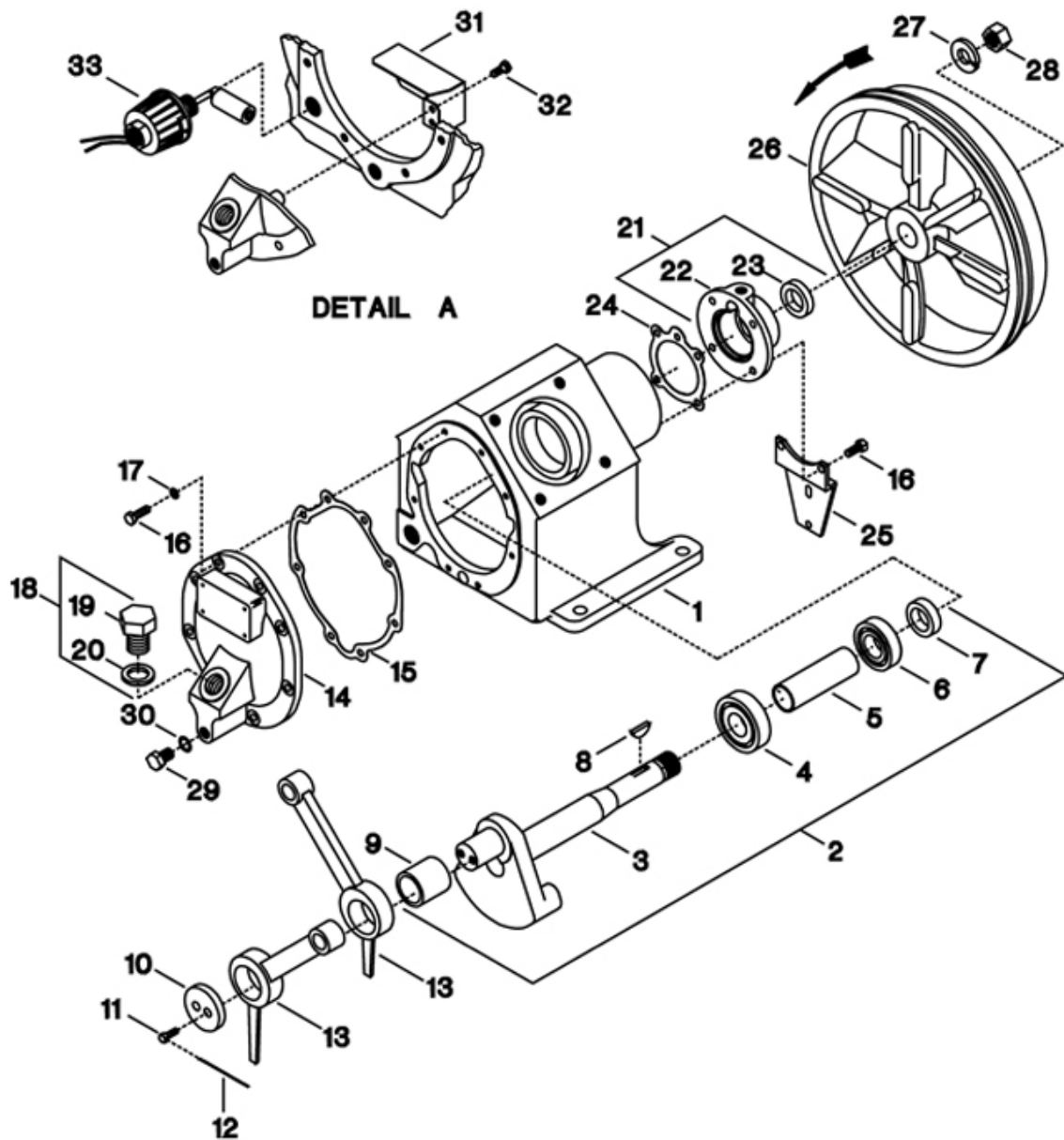


1. COMPRESSOR FRAME ASSEMBLY - MODEL 2475



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1. COMPRESSOR FRAME ASSEMBLY - MODEL 2475

| No. | Description | Ref Part No. | QTY |
|------|--------------------------------|--------------|-----|
| 1-1 | Frame, Compressor | 32247728 | 1 |
| 1-2 | Assembly, Crankshaft Complete | 32293565 | 1 |
| 1-3 | – Assembly, Disk & Shaft | NSS | 1 |
| 1-4 | – Bearing, Ball | 32248122 | 1 |
| 1-5 | – *Spacer, Crankshaft Bearing | 32006496 | 1 |
| 1-6 | – Bearing, Ball with Snap Ring | 95213666 | 1 |
| 1-7 | – Ring, Bearing Retainer | 37127669 | 1 |
| 1-8 | – Key, Woodruff | 95433173 | 1 |
| 1-9 | – Bushing, Crankpin | 30210199 | 1 |
| 1-10 | Cap, Crankpin | 30210298 | 1 |
| 1-11 | Capscrew -3/8-16X7/8" | 30278667 | 2 |
| 1-12 | Lockwire - 12GA X 5" | 90799289 | 1 |
| 1-13 | Rod, Connecting | 32004152 | 2 |
| 1-14 | Cover, Frame End | 32496663 | 1 |
| 1-15 | Gasket, Frame End Cover | 32247884 | 1 |
| 1-16 | Capscrew -Hex - 5/16-18 X 1" | 95105250 | 12 |
| 1-17 | Gasket, Copper Washer - 5/16" | 95674651 | 8 |
| 1-18 | Plug, Oil Filter - Complete | 32279549 | 1 |
| 1-19 | – Plug, Oil Filler | NSS | 1 |
| 1-20 | – O-Ring, Oil Filler Plug | 32247850 | 1 |
| 1-21 | Assembly, Shaft End Cover | 97331060 | 1 |
| 1-22 | – Cover, Shaft End | NSS | 1 |
| 1-23 | – Seal | 32499923 | 1 |
| 1-24 | Gasket, Shaft End Cover | 32247876 | 1 |
| 1-25 | Bracket, Intercooler Clamp | 32157349 | 1 |
| 1-26 | Beltwheel - Electric Drive | 32496432 | 1 |
| 1-26 | Beltwheel - Gasoline Drive | 32247975 | 1 |
| 1-27 | – Lockwasher, Spring - 3/4" | 95081808 | 1 |
| 1-28 | Nut, Hex | 95076816 | 1 |
| 1-29 | Capscrew, Hex - 1/2-13 X 3/4" | 95053526 | 1 |
| 1-30 | Gasket, Copper | 95674701 | 1 |
| 1-31 | Baffle, Oil Level Switch | 32295222 | 1 |
| 1-32 | Capscrew | 95053070 | 2 |
| 1-33 | Switch, Low Oil Level | 32276313 | 1 |

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